# SUD- STUD® + INTERNAL THREAD

#### AVAILABLE MATERIALS

• Carbon steel, zinc plated

#### FEATURES/ADVANTAGES

- Can be installed in a normally drilled hole
- The fixture is easily removed
- Closer anchor spacing and edge distance than with drop-in
- Can be set in a bottomless hole
- No unsightly stud protruding from hole

#### CONCERNS

· Use in solid concrete only

## APPLICATIONS:

 Medium duty anchoring where the use of internal thread is required and/or anchor spacing and edge distance are closer than those needed for drop-in anchor: Suspended ceilings, fastening of flat steel structures, ducts, vent systems, railings, etc.





#### ORDER DETAIL

		Min Hole	Embed	Set	Install	Install	Drill Bit	4000 psi Concrete	
Order Code	Bolt Size	Depth (Inch)	Depth (Inch)	Depth (Inch)	Torque (ft-lbs)	Turns (-)	Diameter (inches)	Tension* (lbf)	Shear* (lbf)
2638231	3/8"	3-1/4	3	5/16	15	2.5	1/2	7,559	4,414
2612311	1/2"	4-1/4	3-5/8	3/8	35	3.5	5/8	9,719	6,105
2658401	5/8"	5	4-3/8	1/2	80	4.5	7/8	16,804	13,439
2634451	3/4"	5-3/4	5-1/4	9/16	120	4	1	21,607	18,814
2615141	1"	6-1/2	6	5/8	200	4	1-1/4	23,921	19,137

\*Load values are based on using A307 bolts to complete the fastening. When installing the SRS+ IT through the item fastened, add the fixture thickness to the setting depth in the table

### INSTALLATION

- 1 Select the correct diameter drill bit and drill the hole to the required hole depth.
- 2 Remove the debris from the hole using a blowout bulb, compressed air, or a vacuum.
- **3** Thread the setting bolt into the anchor adjusting for setting depth as per the chart.
- 4 Place the anchor in the hole(1) and hammer the setting bolt until the washer makes contact with the surface of the concrete(2).
- 5 Remove the bolt (1) and place the fixture over the hole (2), Start the bolt through the fixture into the anchor.
- 6 Tighten the bolt to required torque as per table, Once the appropriate torque is achieved, the anchor is set.

